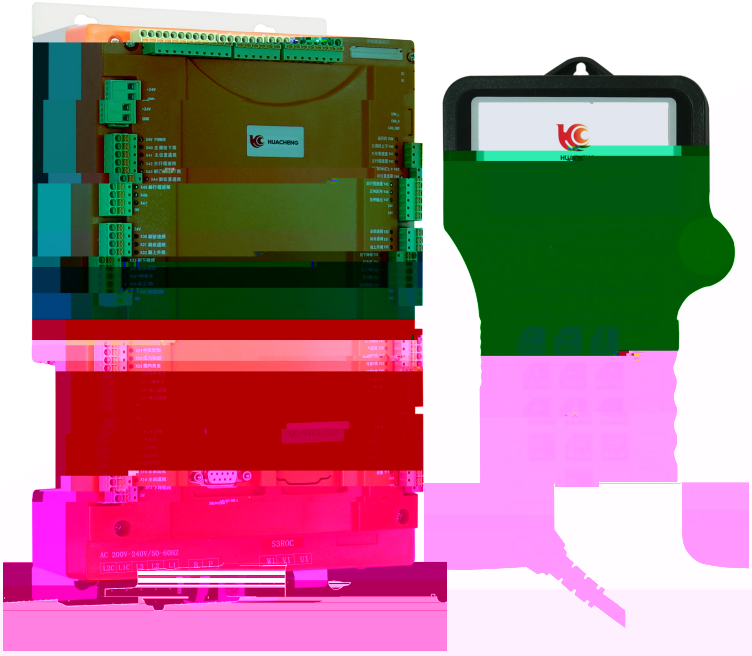
驱控一体单轴机械手控制系统 V1.0



S H ac I d a C C ., L d.

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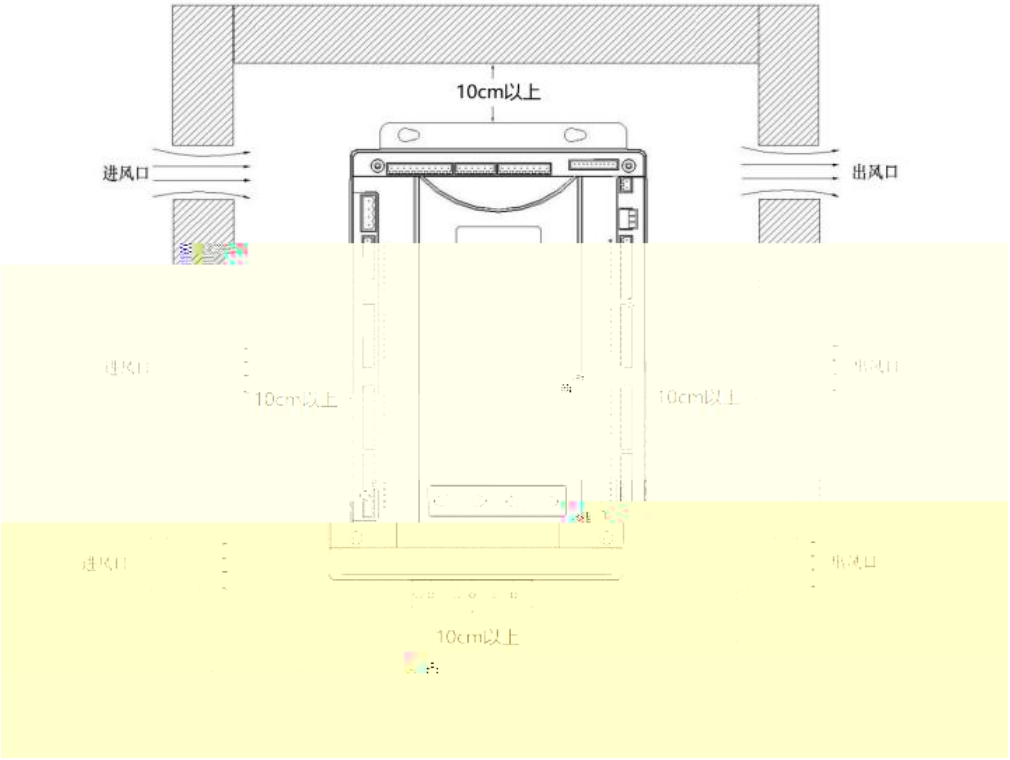
.....2
.....7
.....21
..... 26
..... 32

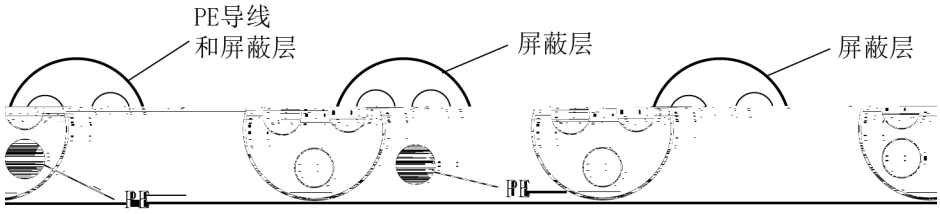
.....36

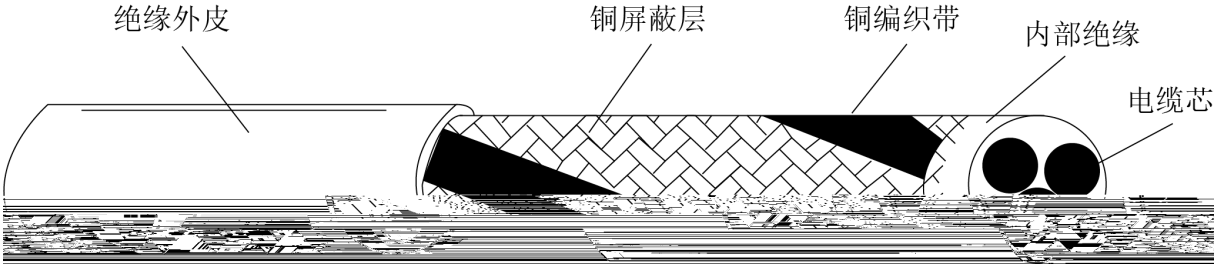
.....39

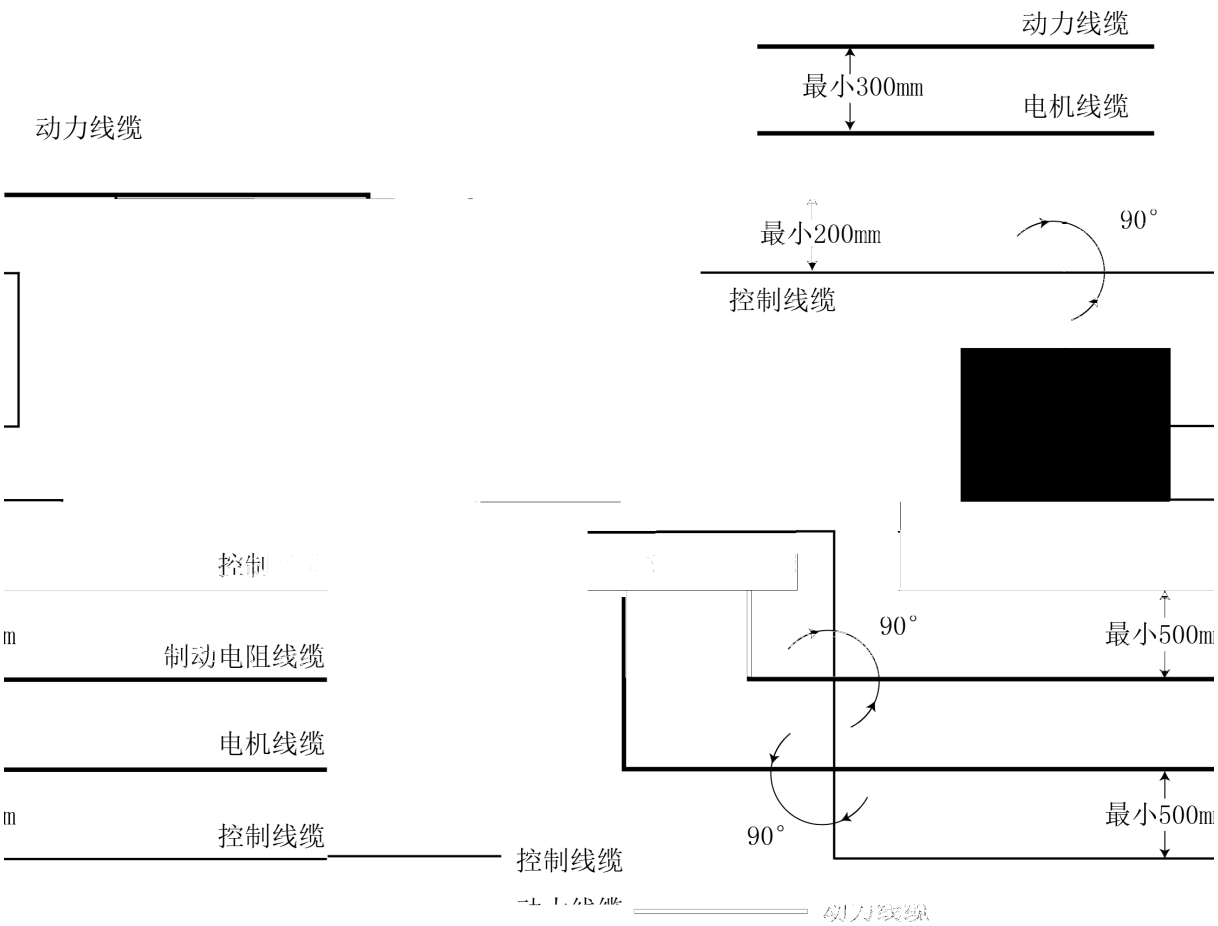
.....42

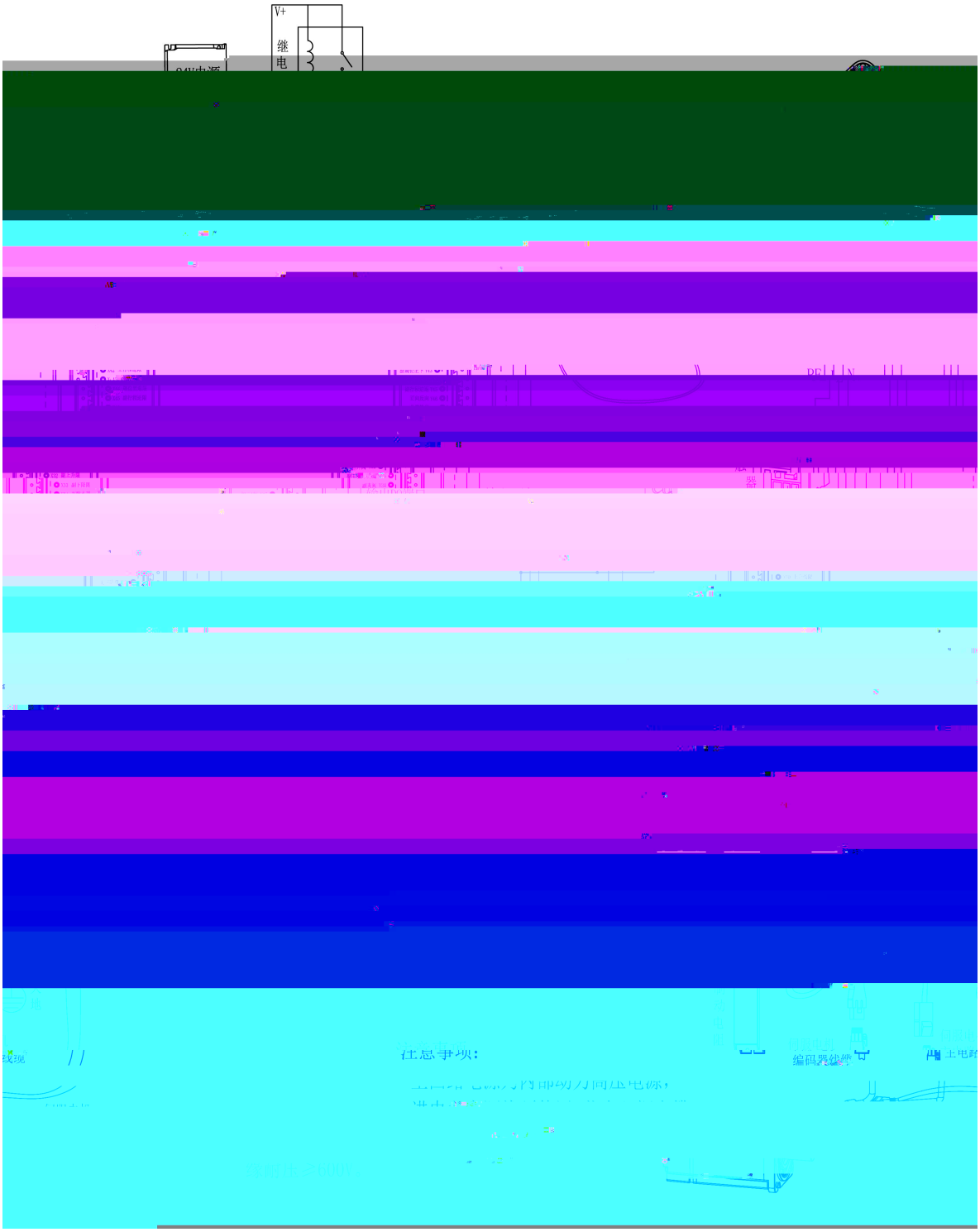
.....51


10cm以上
进风口
出风口
进风口
10cm以上
10cm以上
出风口
进风口
出风口
10cm以上


PE导线
和屏蔽层
屏蔽层
屏蔽层
PE
PE

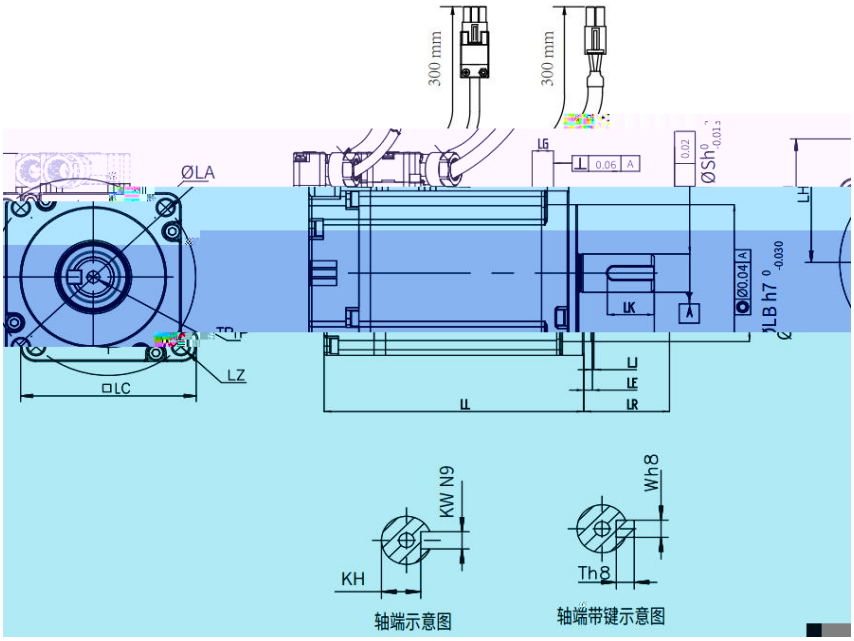

绝缘外皮
铜屏蔽层
铜编织带
内部绝缘
电缆芯

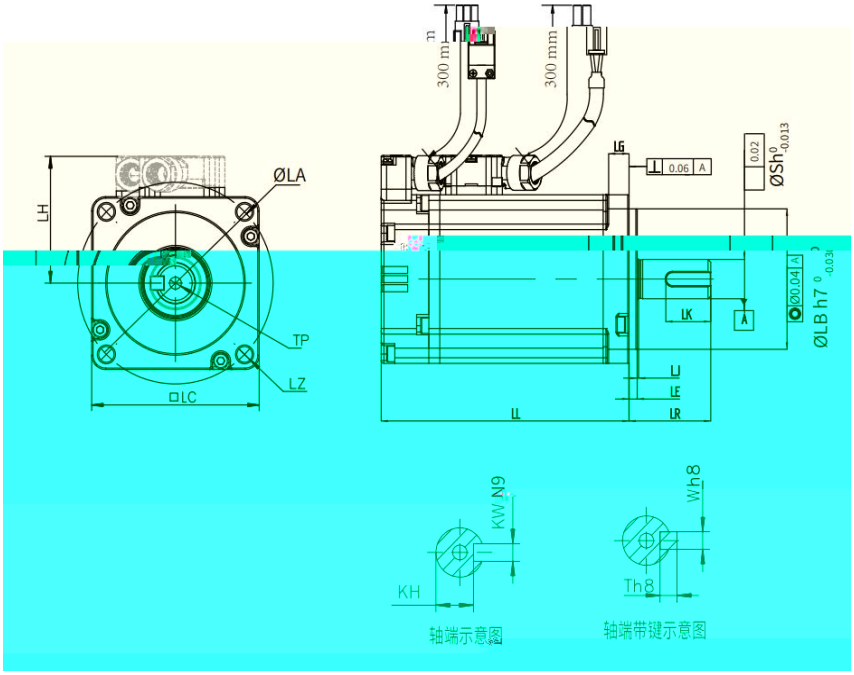

动力线缆
最小300mm
电机线缆
动力线缆
最小200mm
90°
控制线缆
m
制动电阻线缆
电机线缆
m
控制线缆
控制线缆
90°
90°
最小500m
最小500m

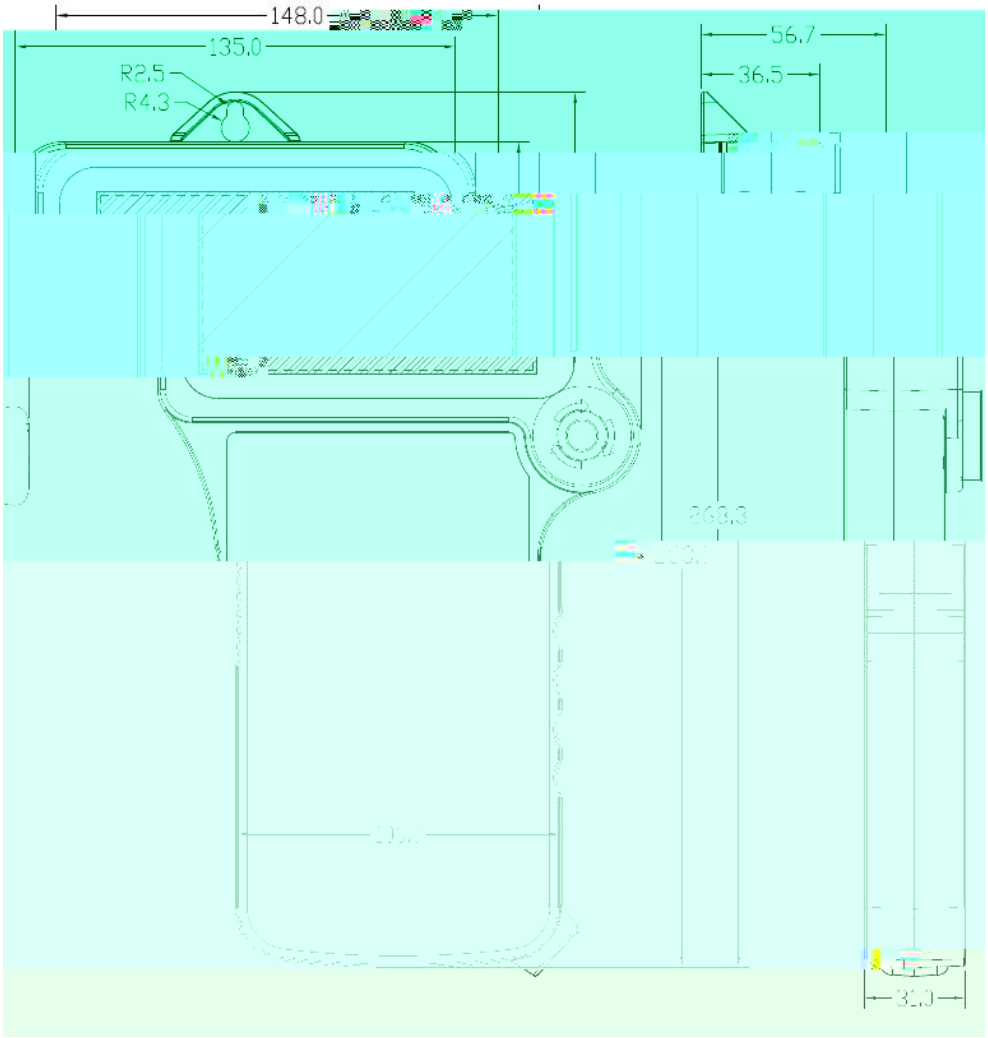

V+
继
电
注意事项：

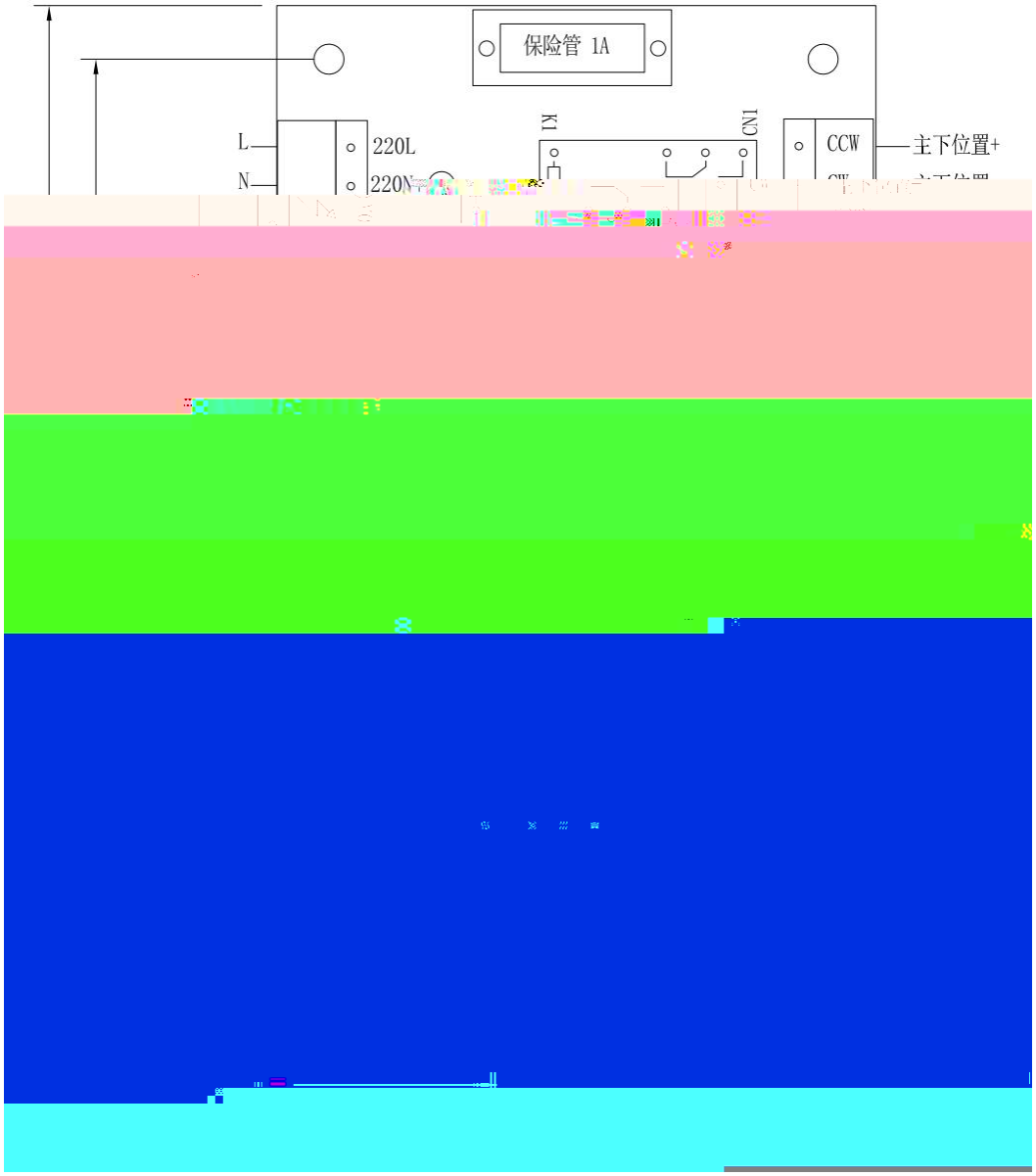
Ø9.00
R3.00
手控器通讯口
HUACHENG
177.0

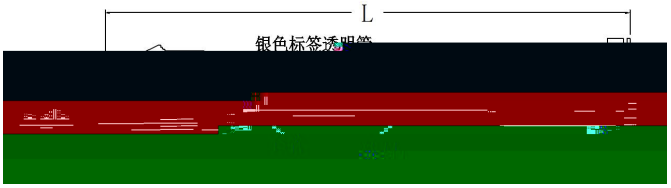
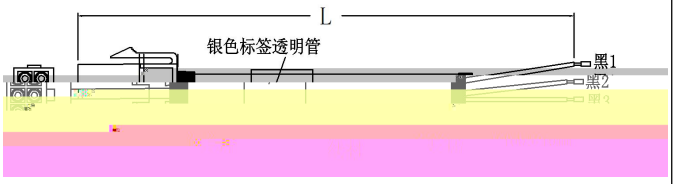
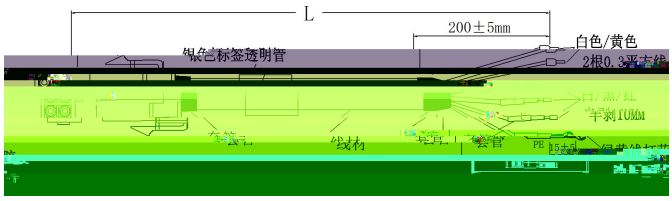
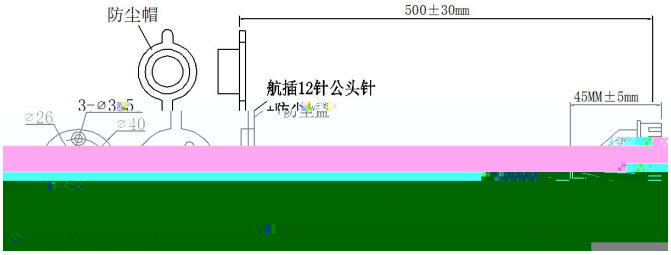
35
28
B
D

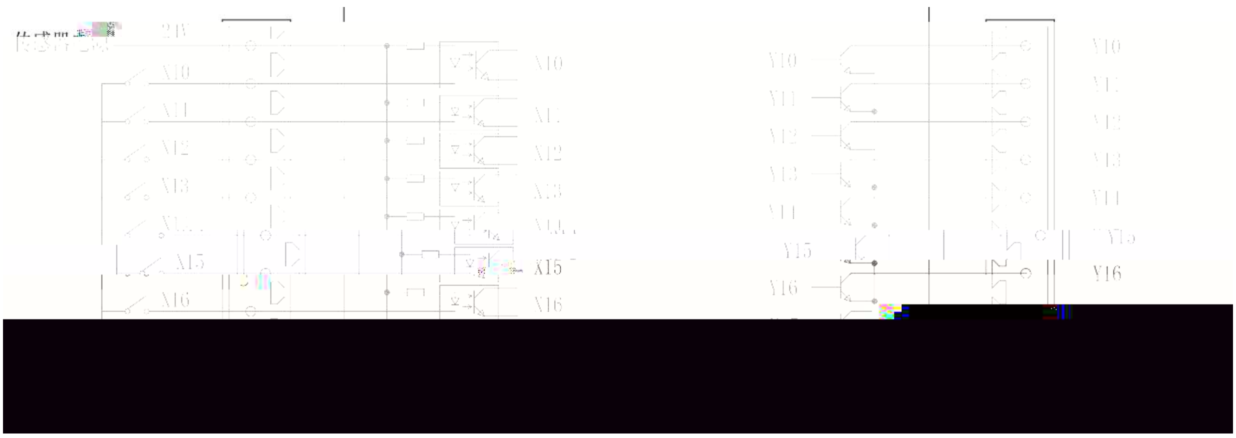

300 mm
300 mm
ØLA
LG
0.06 A
0.02
ØSh
LH
Ø0.04 A
LB h7
LK
A
LZ
□LC
LJ
LE
LR
LL
KW N9
KH
Wh8
Th8
轴端示意图
轴端带键示意图

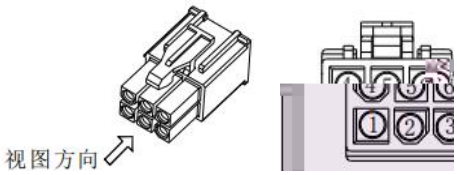

300 mm
300 mm
ØLA
LH
TP
LZ
□LC
LG
0.06 A
0.02
ØSh
Ø0.04 A
ØLB h7
LK
A
LJ
LE
LR
LL
KW N9
KH
Wh8
Th8
轴端示意图
轴端带键示意图

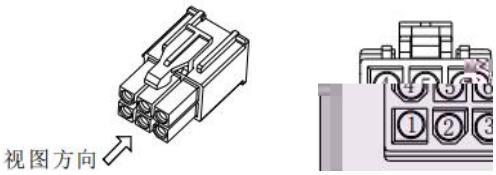

148.0
135.0
R2.5
R4.3
56.7
36.5
268.3

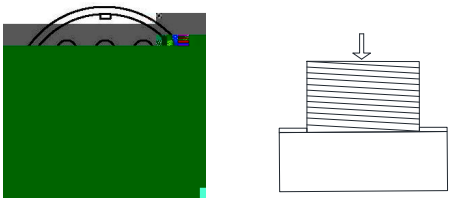

保险管 1A
L
N
220L
220N
CN1
CCW
主下位置+

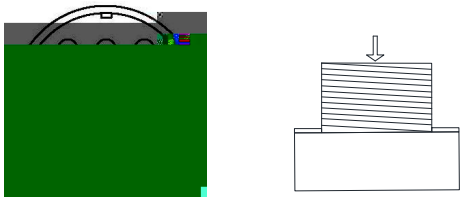
			 L
			 L 银色标签透明管 黑1 黑2
			 L 200±5mm 白色/黄色
			 防尘帽 500±30mm 航插12针公头针 45MM±5mm

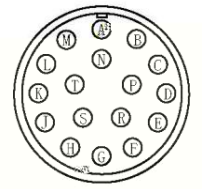

X10
X15
X16
Y10
Y15
Y16


视图方向


视图方向






A
B
C
D
E
F
G
H
J
K
L
M
N
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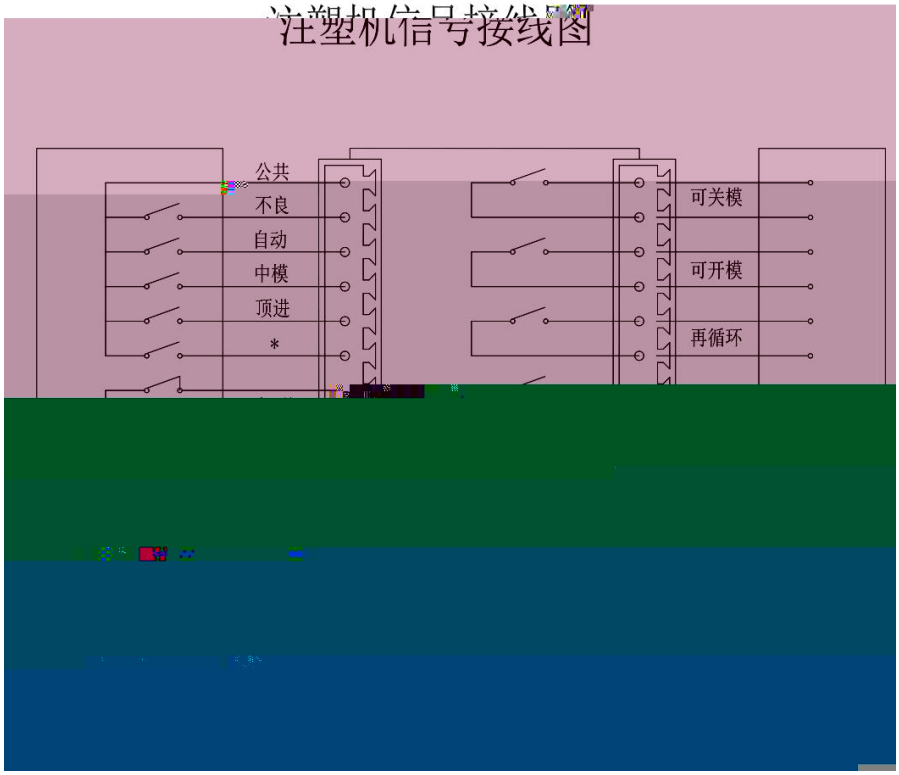
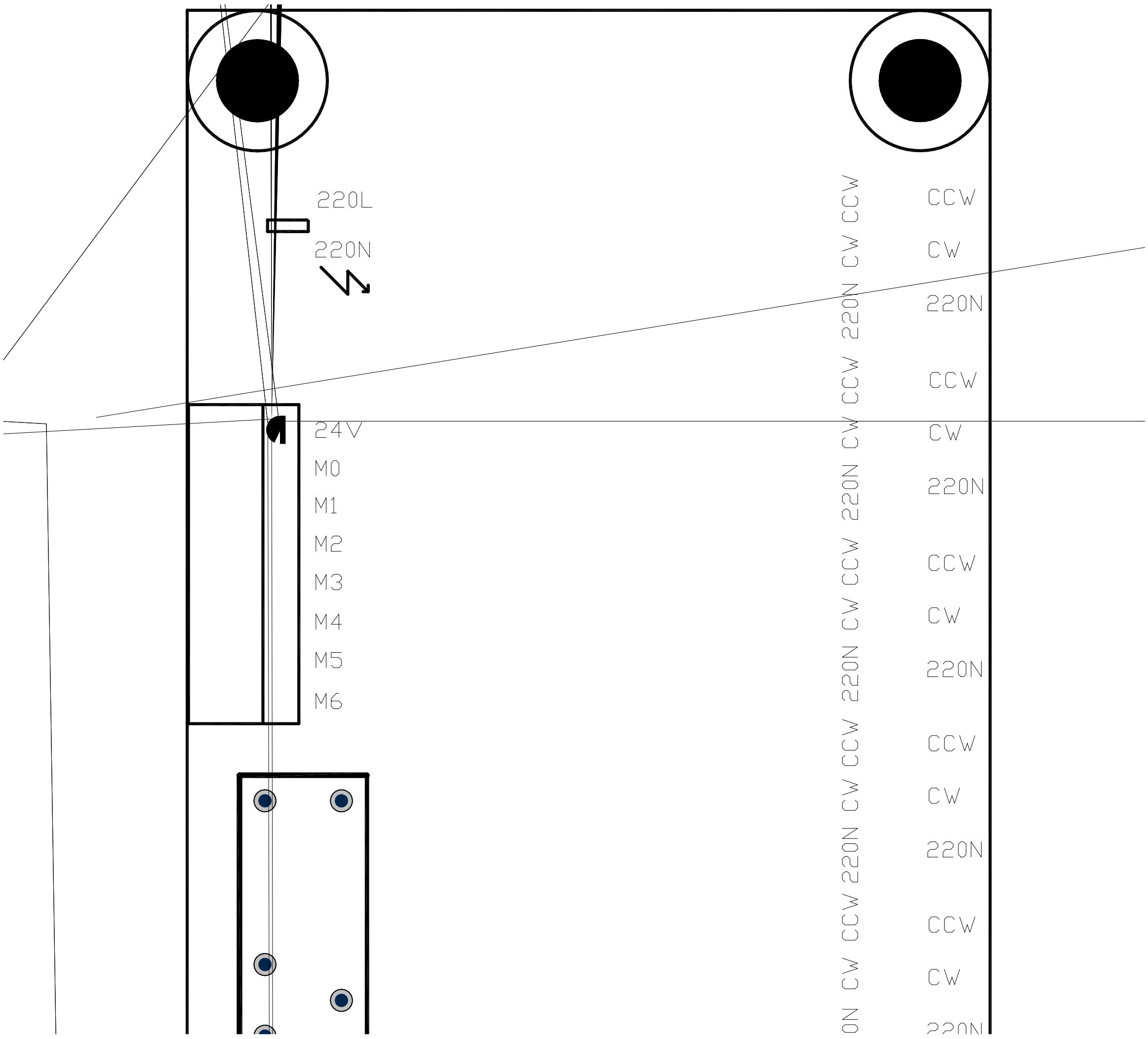
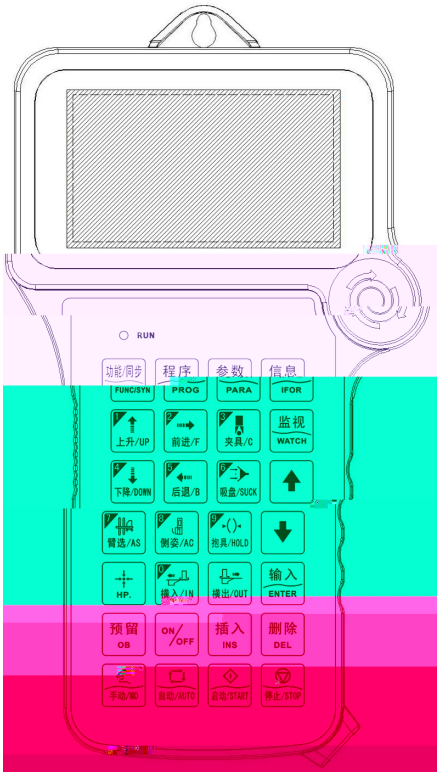
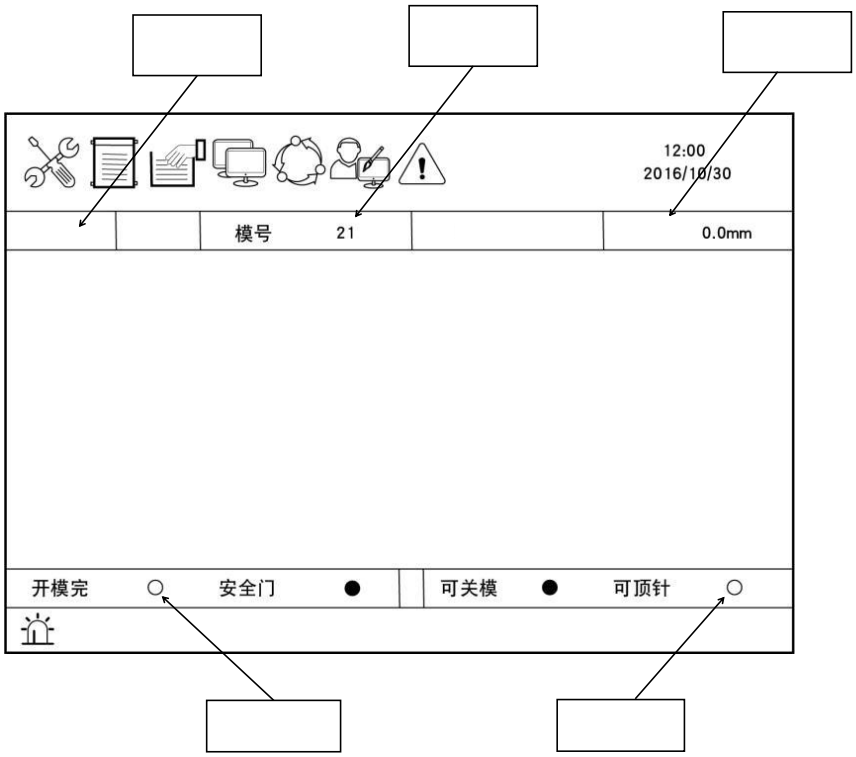
R
S
T

注塑机信号接线图




220L
220N
24V
M0
M1
M2
M3
M4
M5
M6
CCW
CW
220N
CCW
CW
220N
CCW
CW
220N
CCW
CW
220N
CCW
CW


RUN
功能/同步
FUNC/SYN
程序
PROG
参数
PARA
信息
IFOR
上升/UP
前进/F
夹具/C
监视
WATCH
下降/DOWN
后退/B
吸盘/SUCK
臂选/AS
侧姿/AC
抱具/HOLD
HP.
横入/IN
横出/OUT
输入
ENTER
预留
OB
ON/OFF
插入
INS
删除
DEL
手动/MO
自动/AUTO
启动/START
停止/STOP


12:00
2016/10/30
模号
21
0.0mm
开模完
安全门
可关模
可顶针

手动/MO

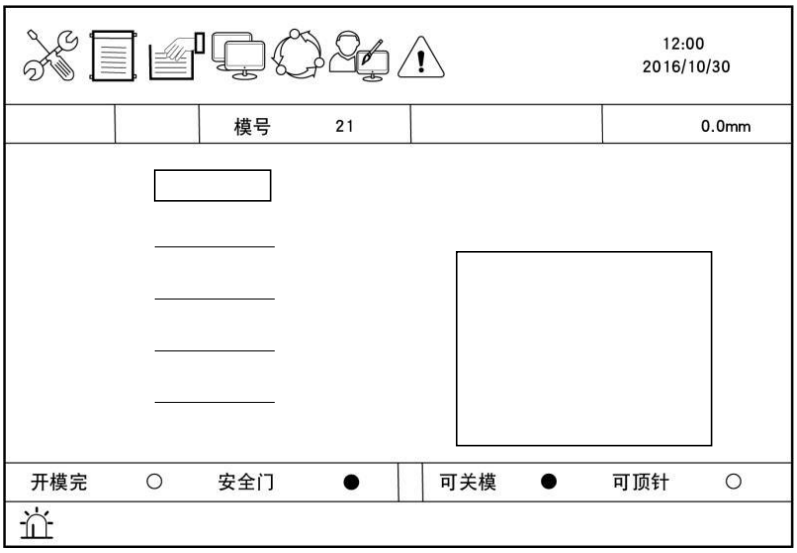
输入
ENTER

8
Z+
横出

7
Z-
横入

手动/MO

-
-
-



输入 ENTER

臂选

Y− 上升

Y+ 下降

前进

吸盘

侧姿

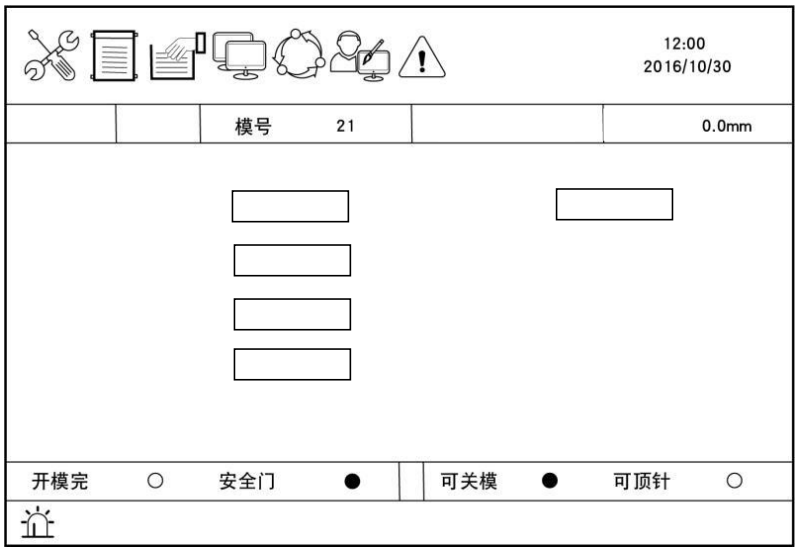
Z− 横入

Z+ 横出

HP.

预留

ON/OFF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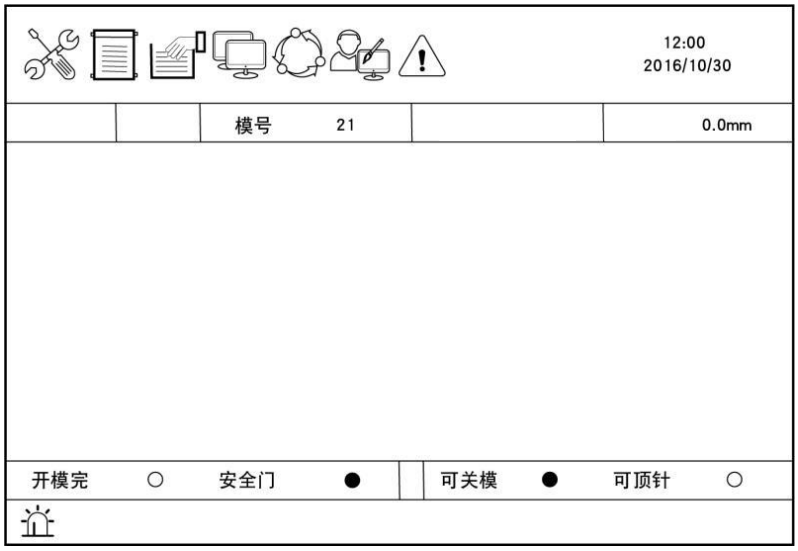
2016/10/30
模号 21
0.0mm
开模完
安全门
可关模
可顶针


12:00
2016/10/30
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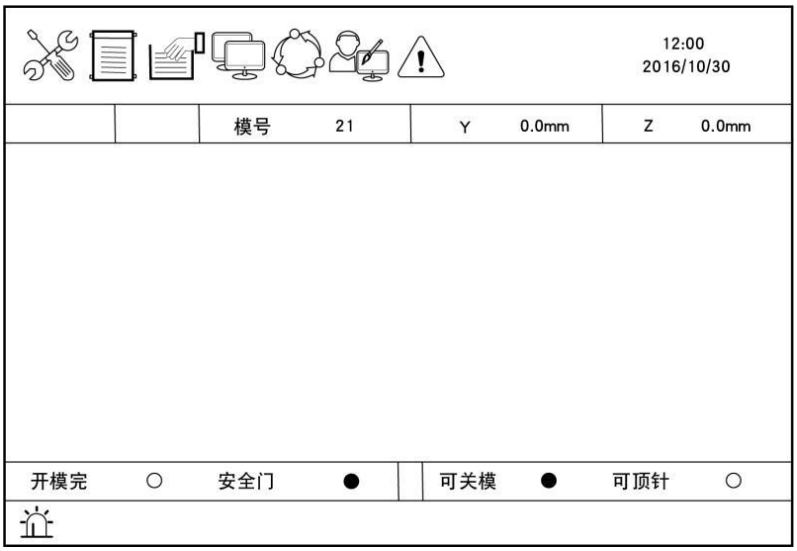
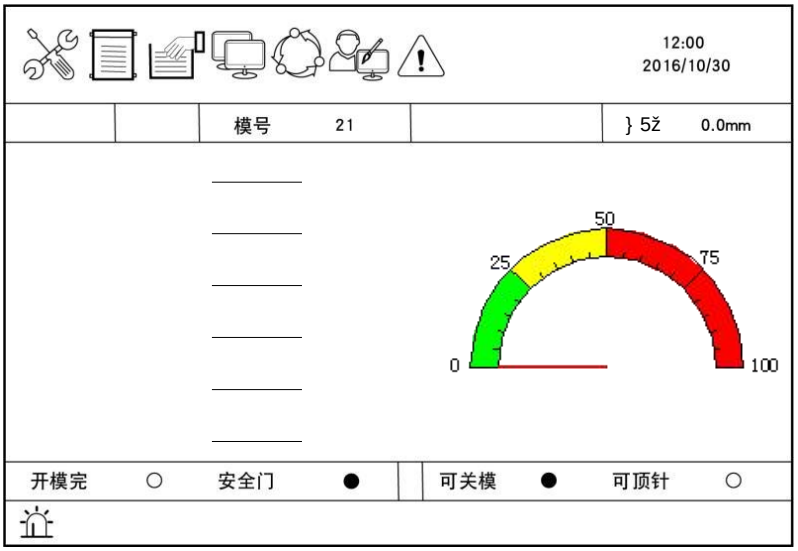
0.0mm
开模完
安全门
可关模
可顶针


12:00
2016/10/30
模号 21
Y 0.0mm
Z 0.0mm
开模完
安全门
可关模
可顶针

HP.

自动/AUTO


12:00
2016/10/30
模号 21
} 5ž 0.0mm
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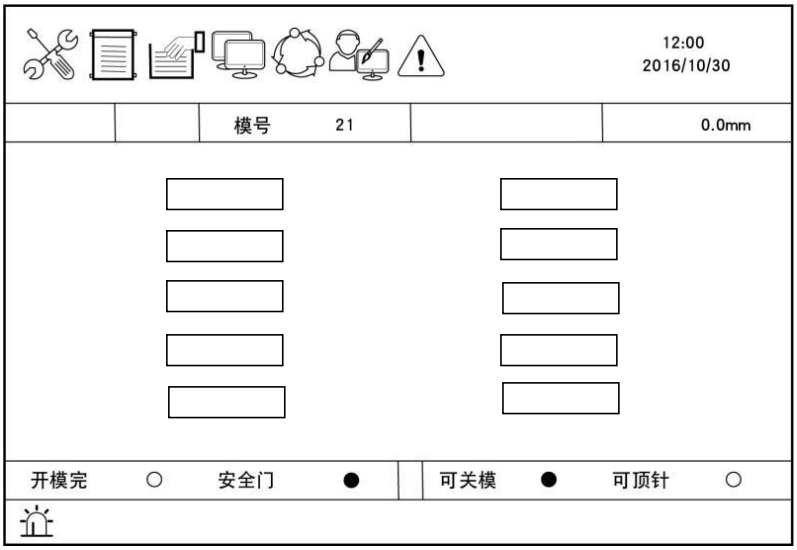
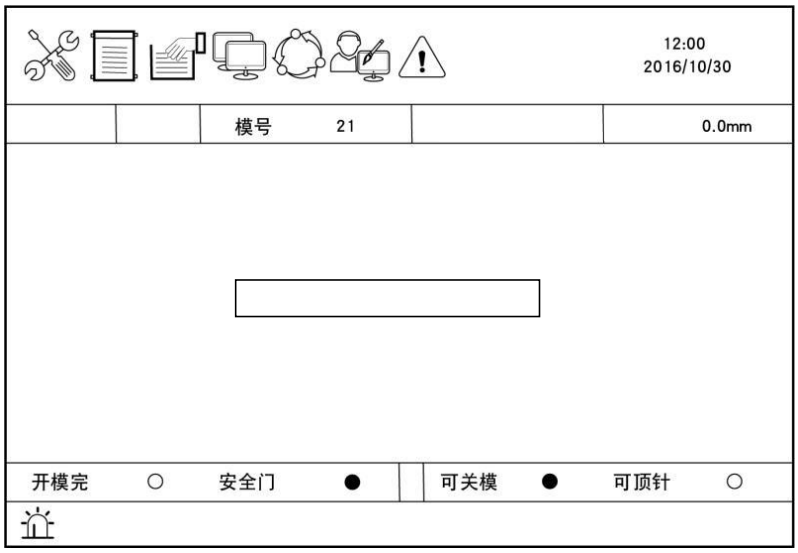
75
100
开模完
安全门
可关模
可顶针

功能/同步 FUNC/SYN

输入 ENTER

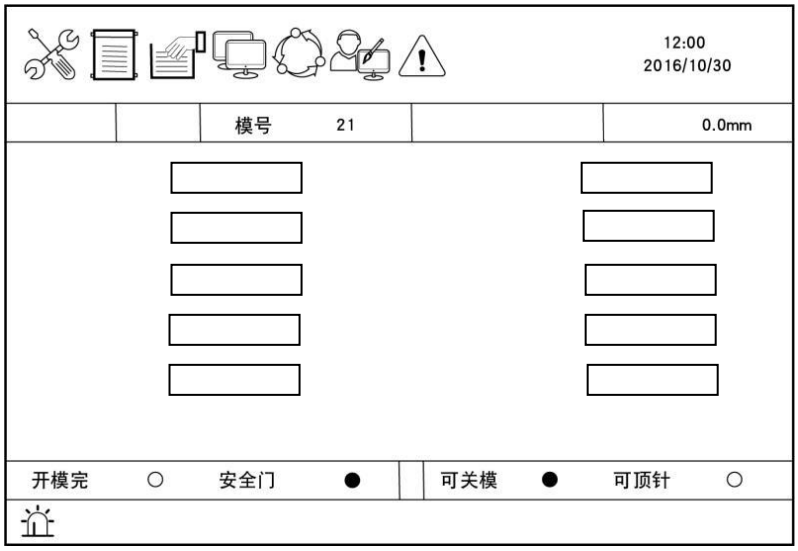


功能/同步


12:00
2016/10/30
模号 21
0.0mm
开模完
安全门
可关模
可顶针

输入
ENTER

输入
ENTER


12:00
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安全门
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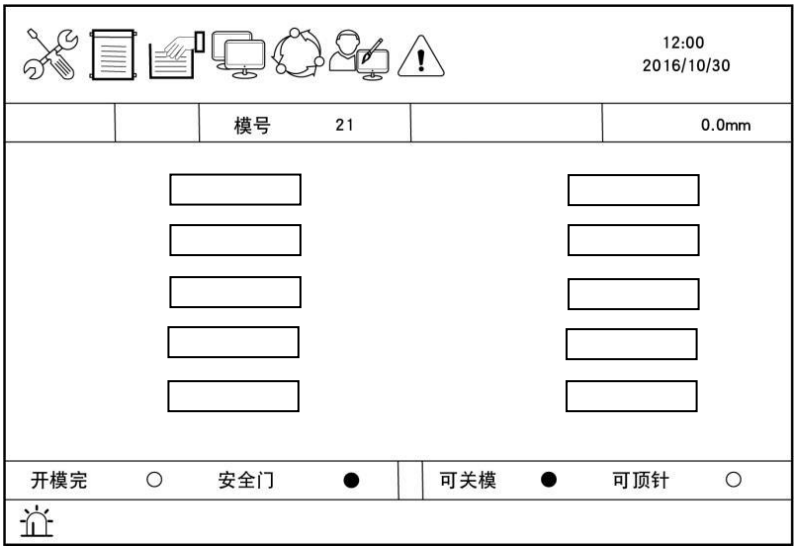
可顶针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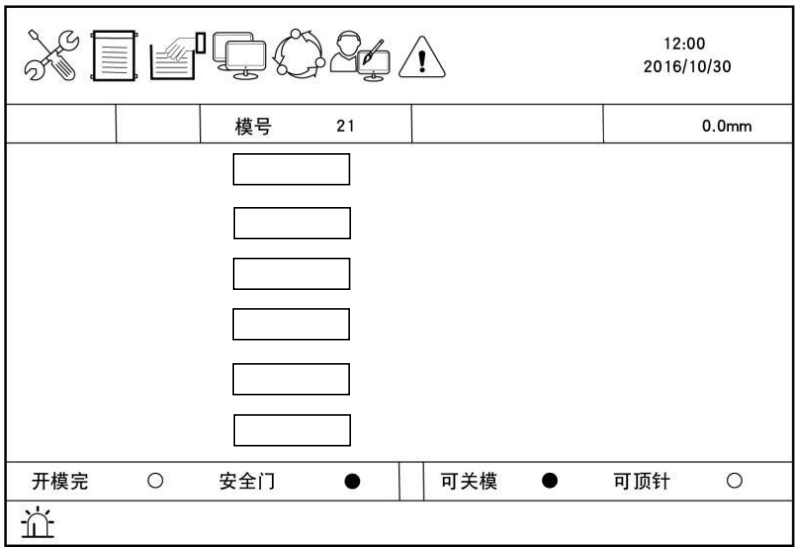
12:00
2016/10/30
模号 21
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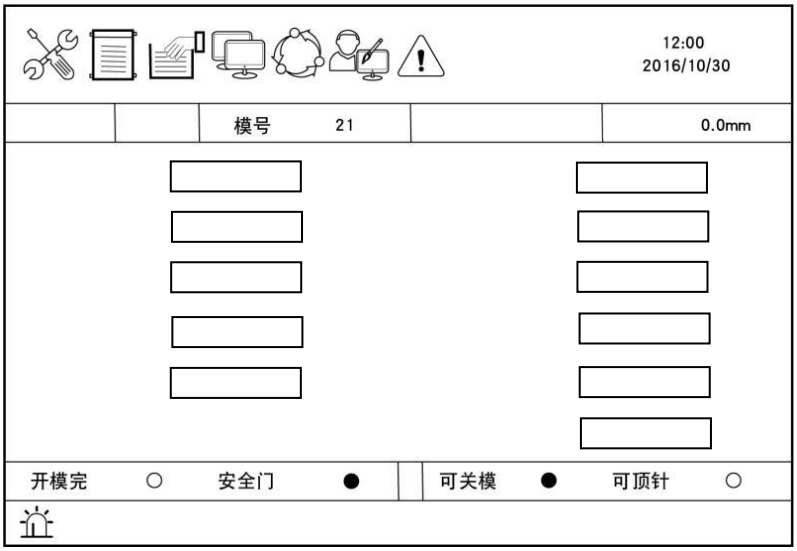
开模完
安全门
可关模
可顶针

功能/同步

输入
ENTER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2016/10/30
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开模完
安全门
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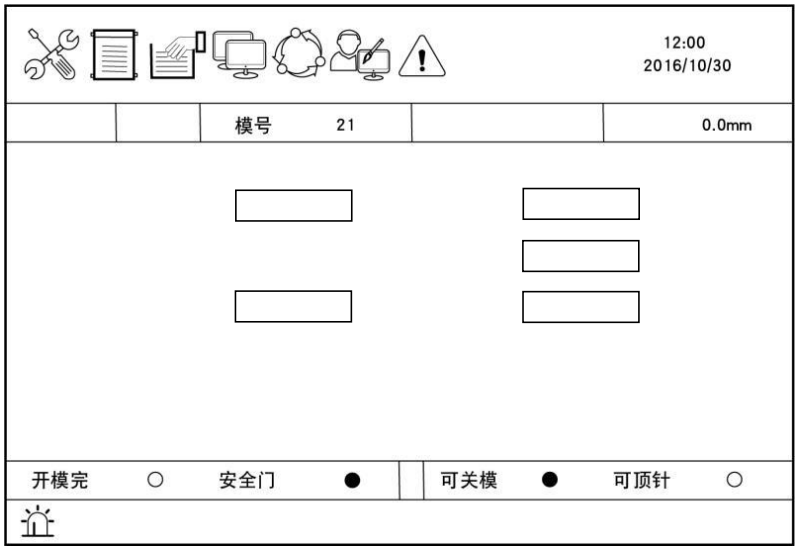
可顶针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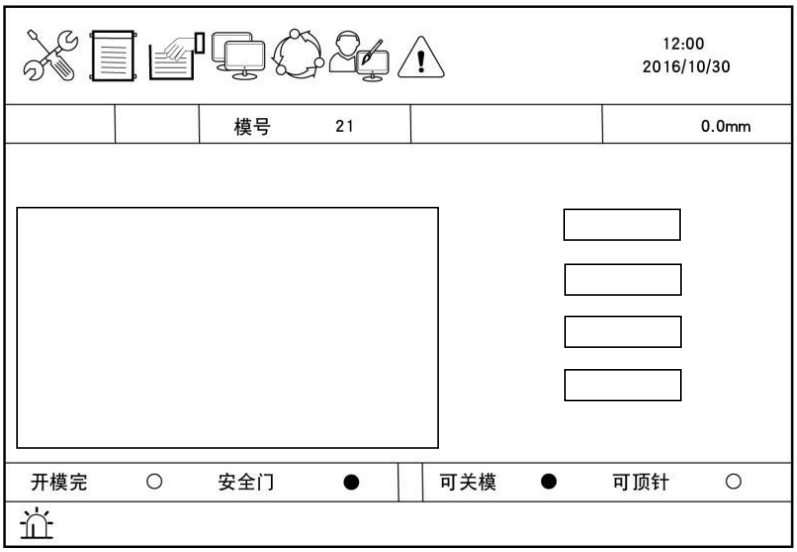
安全门
可关模
可顶针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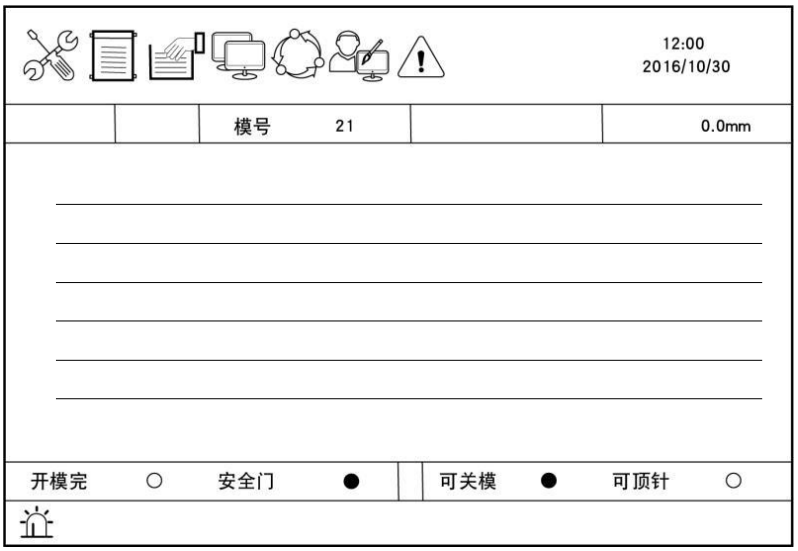
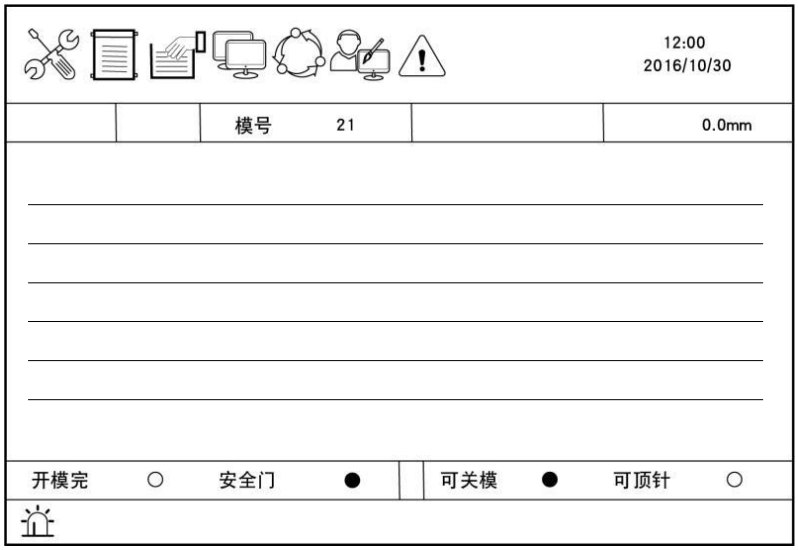
安全门
可关模
可顶针

输入
ENTER

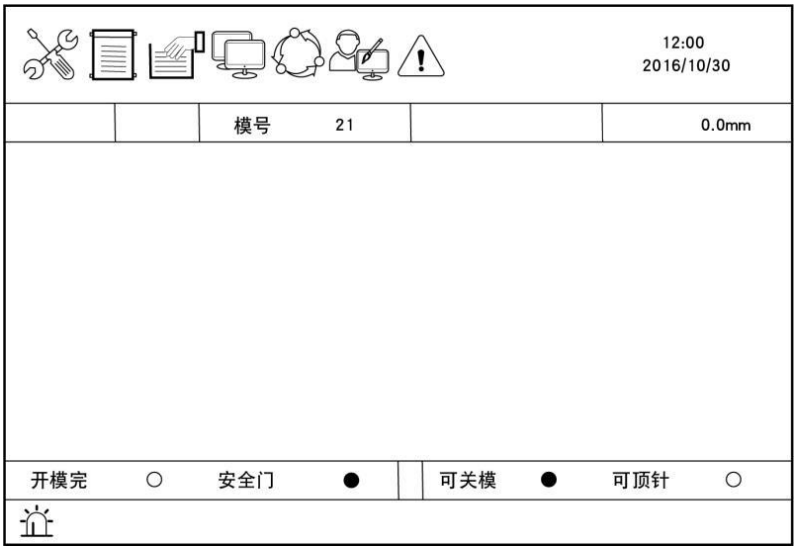
信息
IFOR



信息
IFOR



监视
WATCH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2016/10/30
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0.0mm
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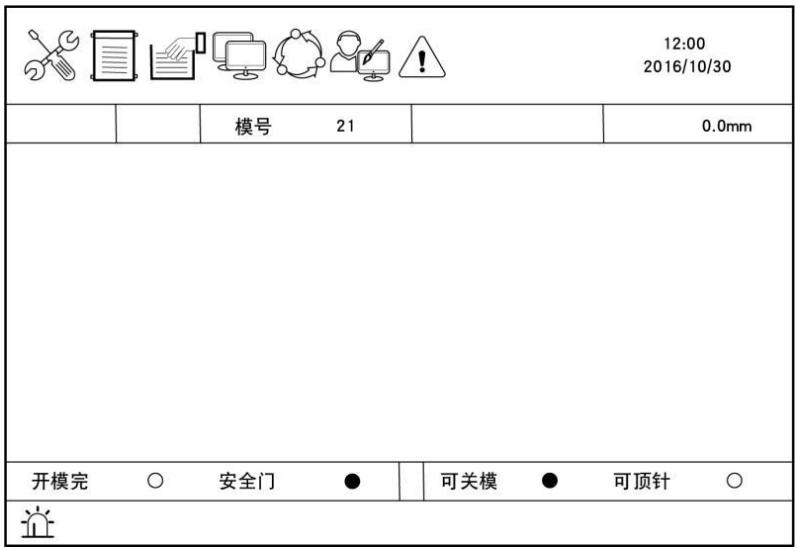
安全门
可关模
可顶针


12:00
2016/10/30
模号 21
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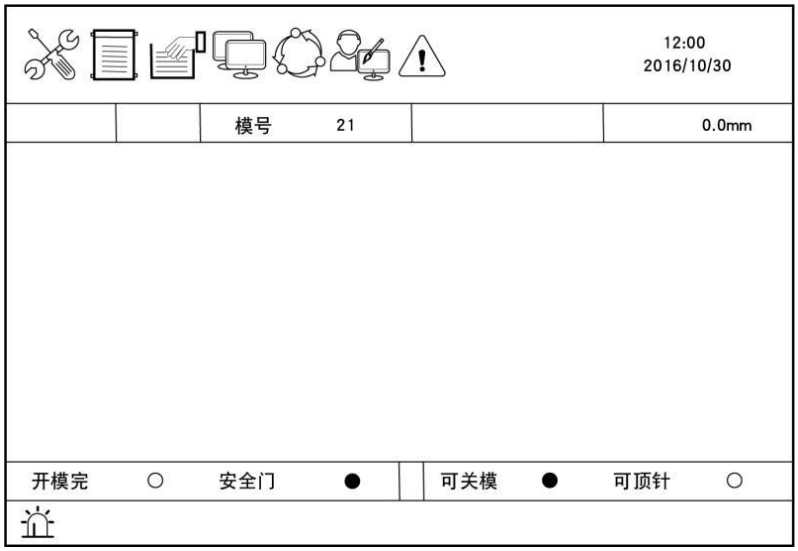
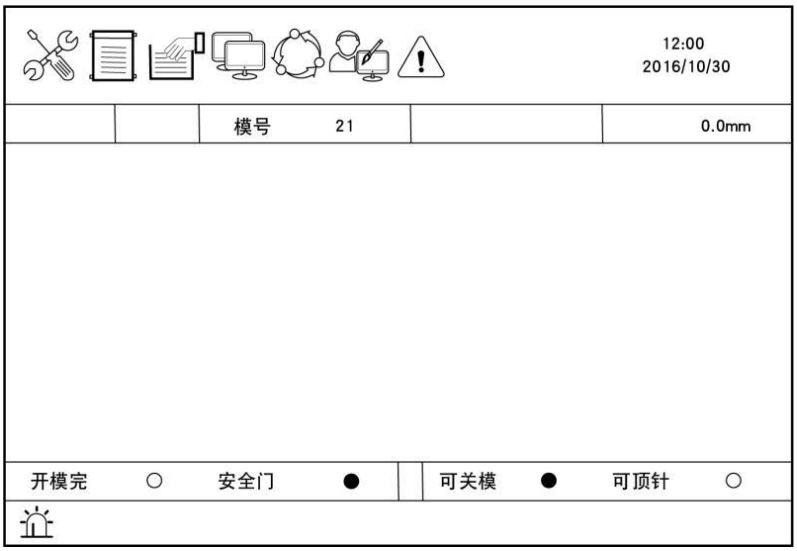
开模完
安全门
可关模
可顶针

监视
WATCH


12:00
2016/10/30
模号 21
0.0mm
开模完
安全门
可关模
可顶针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2016/10/30
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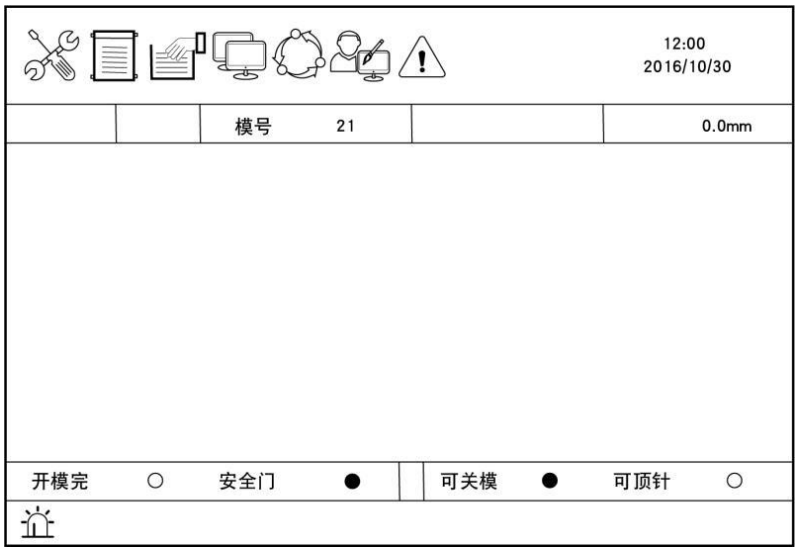
开模完
安全门
可关模
可顶针

监视
WATCH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2016/10/30
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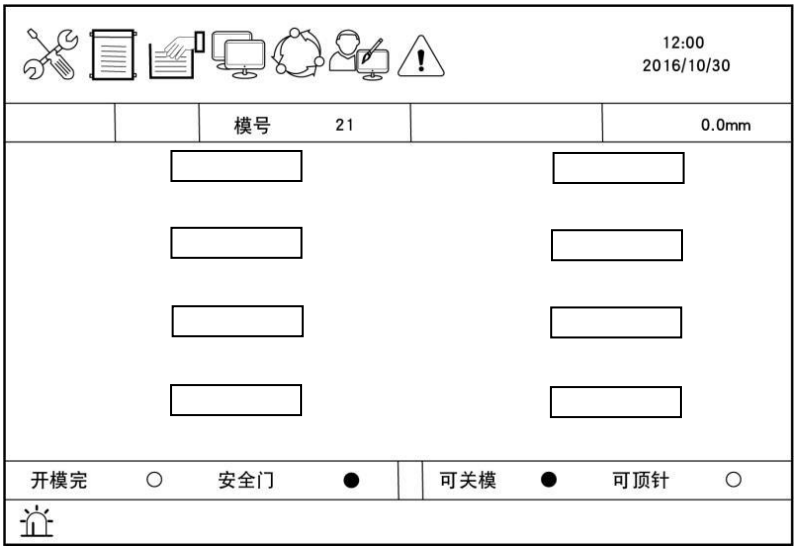
开模完
安全门
可关模
可顶针

功能/同步

输入
ENTER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2016/10/30
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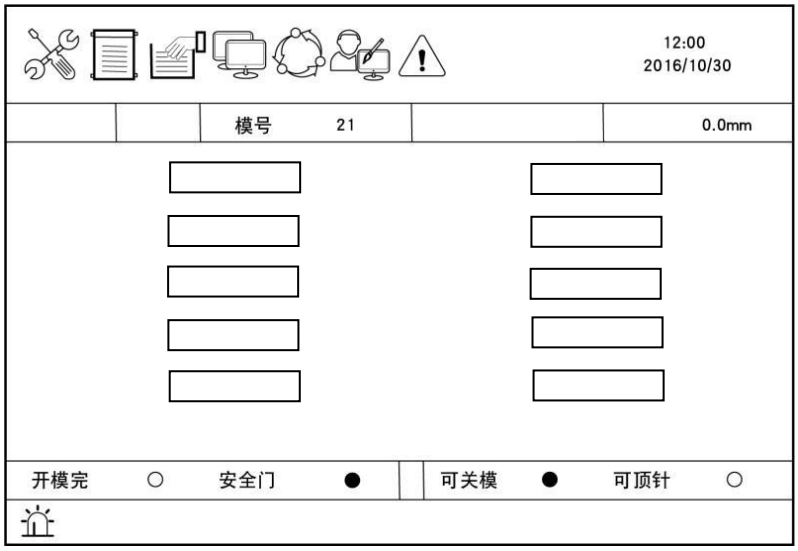
安全门
可关模
可顶针

功能/同步

输入
ENTER


12:00
2016/10/30
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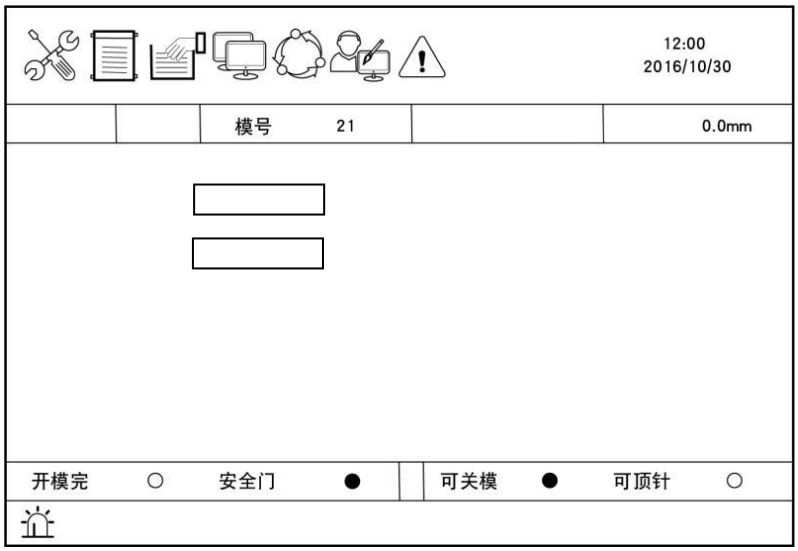
0.0mm
开模完
安全门
可关模
可顶针

功能/同步

输入
ENTER


12:00
2016/10/30
模号 21
0.0mm
开模完
安全门
可关模
可顶针